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To help differentiate a Vanguard countertop from all the rest, use these selling points:

- Award winning company. Vanguard won the silver award in the 1999 Iowa Team Competition
- No surprises delivery at an unsurpassed level of 99.9%
- Certified to manufacture solid surface materials
- Every top shipped with full battens
- Ready to install
- Increased structural integrity
- Solid look and feel under the overhang
- Every screw hits solid core
- Less prone to warping
- Less time to install
- 45 lb. density core material
- An inventory of stock colors with quick ship available
- A 50 year young company with more than 100 years of combined experience
- The consistency and reliability that comes with being the industry leader
Vanguard’s Stock Colors & Sizes

Style 1, No Drip

<table>
<thead>
<tr>
<th>stock colors</th>
<th>stock sizes</th>
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<tbody>
<tr>
<td>Wilsonart #</td>
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### Vanguard’s Stock Colors & Sizes

#### Post-formed Laminate Countertops

**Colors**

**Style 2, Waterfall**

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<td>Formica</td>
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<td>3526-58</td>
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<td>Concrete Stone</td>
<td>7267-58</td>
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<td>7732-58</td>
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<td>Tuscan Marble</td>
<td>7736-58</td>
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<tr>
<td>Pionite</td>
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<tr>
<td>Sage Coral</td>
<td>AV781-N</td>
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<td>Ivory Cirrus</td>
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### Post-formed Laminate Countertops

#### Colors

#### Level 1 Colors

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<td>4551 - 1 Blackstar Granite</td>
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**Finish Codes**
- -60 Matte, -38 Fine Velvet Texture, -01 Gloss

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**Finish Codes**
- -43 Artisan, -58 Matte, -90 Polished

### Pionite

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## Post-formed Laminate Countertops

### Colors

#### Level 2 Colors

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<td>1875 - 52 Summer Carnival 4922 - 52 Madura Pearl - 22 Antique</td>
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<td>1876 - 52 Spring Carnival 4923 - 52 Madura Gold - 52 Quarry</td>
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<td>1885 - 21 Marmo Bianco 4925 - 07 Calcutta Marble</td>
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<td>1885 - 7 Marmo Bianco 4926 - 07 Black Alicante</td>
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<td>1890 - 21 Serrania 4952 - 22 Typhoon Ice</td>
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<td>1990 - 22 Serrania 4953 - 22 Typhoon Gold</td>
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<td>4588 - 07 Kallahari Topaz 4954 - 22 Italian White DiPesco</td>
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<td>4589 - 07 Smoky Topaz 4955 - 22 Café’ DiPesco</td>
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<td>3690 - 34 Basalt Slate 9309 - 46 Star Dune</td>
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<td>3692 - 46 Labrador Granite 9476 - 46 White Ice Granite</td>
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<td>6220 - RD Smoke Quarstone 9497 - 34 Silver Quartzite</td>
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<td>6222 - RD Brazilian Brown Granite</td>
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<td>MG120 - SX Harold MR125 - SX Theodore - GR Granite</td>
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<tr>
<td>MG130 - SX Abraham MT310 - GR Frederick - SL Embossed Slate</td>
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<tr>
<td>MG170 - SL Hedgerow MW570 - SL Polar Cap</td>
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<thead>
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<th>Nevamar</th>
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<tr>
<td>CK22 - SX Casa Piedra - SX Counter V</td>
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**Post-formed Laminate Countertops**

### Colors

#### Level 3 Colors:
All other Wilsonart, Formica, Nevamar or Pionite colors in Standard Matte, Textured or Suede finishes not previously listed.

#### Level 4 Colors:
All other Wilsonart, Formica, Nevamar or Pionite colors in standard dimensional finishes not previously listed:

#### 180 fx Colors

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#### Deepstar Colors:

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<td>1871 - 35 Golden Romano</td>
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Chem Surf, Color Core, Color Thru, and other special products; call for special pricing.
## Laminate Sheet Goods

### Vanguard’s Stock

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<td>c c x x x c x x x c</td>
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<tr>
<td>Pionite</td>
<td></td>
<td></td>
<td>2'</td>
<td>4'</td>
<td>8'</td>
<td>10'</td>
<td>12'</td>
<td>4'</td>
<td>8'</td>
<td>12'</td>
<td>12'</td>
<td>12'</td>
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<td>Ivory Cirrus</td>
<td>AW841-N</td>
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</tr>
</tbody>
</table>

**KEY**

- x = In stock at Vanguard
- c = Can cut to size, add $5 for cut charge

800-556-7677    ♦  563-556-7600    ♦  fax: 563-556-0832    ♦  www.vanguardtops.com
Laminate Tops

Links to laminate manufacturer’s websites

Wilsonart Laminate    www.wilsonart.com
Formica Laminate    www.formica.com
Pionite and Nevamar Laminate    www.pionite.com
Post-formed Laminate Countertops

Style 1, No Drip

Specifications

Kitchen & Vanity top

Double no drip bar

Double roll bar

Single roll bar
Post-formed Laminate Countertops

Style 2, Waterfall

Specifications

Kitchen & Vanity top

Double roll bar

Single roll bar

800-556-7677 ♦ 563-556-7600 ♦ fax: 563-556-0832 ♦ www.vanguardtops.com
Post-formed Laminate Countertops

Style 3, Aegean

Specifications

Kitchen & Vanity top

Double edge bar

Single edge bar
Post-formed Laminate Countertops

Style 4, E-2000

Specifications

Kitchen & Vanity top

Double roll bar

Single roll bar

800-556-7677 ♦ 563-556-7600 ♦ fax: 563-556-0832 ♦ www.vanguardtops.com
Post-formed Laminate Countertops

Style 6, Caspian

Specifications

Kitchen & Vanity top

Double roll bar

Single roll bar
Post-formed Laminate Countertops

Style 9, E-1500

Specifications

Kitchen & Vanity top

Double roll bar

Single roll bar

800-556-7677  ♦  563-556-7600  ♦  fax: 563-556-0832  ♦  www.vanguardtops.com
Post-formed Laminate Countertops

Style 5, Square Edge (Self Edge)

Specifications

- Kitchen & Vanity top
- Double edge bar
- Single edge bar

Dimensions:

1-1/8"
5/8"
1-1/4"
3/4"
3 3/4"
1/4" R
3"
3"
19", 22 1/2", 25-1/4"
1-1/4"
1-1/4"
MAX. 42"
Kitchen & Vanity top

Double edge bar

Single edge bar
Post-formed Laminate Countertops

Style 21, Amore

Specifications

Kitchen & Vanity top

Double edge bar

Single edge bar

800-556-7677  ♦  563-556-7600  ♦  fax: 563-556-0832  ♦  www.vanguardtops.com
Post-formed Laminate Countertops

Style 21 & 22

Information

Please read and understand this information before you SELL and ORDER a Style 21 or 22 top.

End Cap Options

Flat cap: a standard lami cap.

Profiled end cap deck only: Kitchen and Vanity tops can be made with a profiled end cap that returns back to the wall and a flat cap on the back splash. This same method would be used if the top does not have a back splash but is against the wall.

Profiled end cap deck and back splash: Kitchen and Vanity tops can be made with a profiled end cap that returns the profile back to the wall and up the back splash.

Profiled end cap bar (2 corners): Double roll bar tops can be made with a profiled end cap that goes all the way around the end of the bar.

Before you order a Profiled End Cap you MUST have purchased and shown your customer the Profiled End Cap display (Cost is $50). This display shows the additional seams that are required to achieve this look, and in the case of the profiled deck & back splash, shows the seam fill spot required at the point where the rounded inside radius of the cove meets the square corner of the profiled edge. We feel it necessary for you to see what you will be getting if you order a profiled end. These tops are not returnable for these reasons. Tops with flat caps can be ordered without purchasing the display.
Post-formed Laminate Countertops

Style 22, Vida

Specifications

Kitchen & Vanity top

Double edge bar

Single edge bar

### Suggested Retail Price

<table>
<thead>
<tr>
<th>Style 1 &amp; 2</th>
<th>stock</th>
<th>level 1</th>
<th>level 2</th>
<th>level 3</th>
<th>level 4</th>
<th>180fx</th>
<th>deepstar</th>
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<tr>
<td>kitchen, vanity &amp; bar 0-27&quot;</td>
<td>$19.16</td>
<td>$20.83</td>
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<td>bar 30”-36&quot;</td>
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<td>$34.04</td>
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<td>$36.16</td>
<td>$40.83</td>
<td>$53.76</td>
<td>$60.08</td>
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<td>bar over 36&quot;</td>
<td>n/a</td>
<td>$37.54</td>
<td>$41.14</td>
<td>$39.66</td>
<td>$44.42</td>
<td>$57.36</td>
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<tbody>
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<td>bar 26.5”-36&quot;</td>
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<td>$37.95</td>
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<tr>
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<table>
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<td>$40.06</td>
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<td>$47.01</td>
<td>$59.95</td>
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<tr>
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<td>$43.56</td>
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<td>$45.69</td>
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<td>$63.54</td>
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All 33" and 39" wide bars will incur an additional $120 set up charge/order.
## Pricing of Accessories

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<td>Miter</td>
<td>$ 44</td>
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<tr>
<td>Assm. splice in miter</td>
<td>$ 83</td>
</tr>
<tr>
<td>Full splice</td>
<td>$ 79</td>
</tr>
<tr>
<td>Assembled splice or miter</td>
<td>$ 117</td>
</tr>
<tr>
<td>Radius or clip corner</td>
<td>$ 34</td>
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<tr>
<td>Ease</td>
<td>$ 19</td>
</tr>
<tr>
<td>Sink Cut out</td>
<td>$ 66</td>
</tr>
<tr>
<td>Top mount end splash</td>
<td>$ 50</td>
</tr>
<tr>
<td>End Cap</td>
<td>$ 24</td>
</tr>
<tr>
<td>Out of square miter</td>
<td>$ 87</td>
</tr>
<tr>
<td>Out of square end cut</td>
<td>$ 40</td>
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<tr>
<td>Raised shelf</td>
<td>$ 298</td>
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<tr>
<td>Cook top cut out</td>
<td>$ 131</td>
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<tr>
<td>Slider cut out</td>
<td>$ 131</td>
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<tr>
<td>Loose end cap</td>
<td>$ 19</td>
</tr>
<tr>
<td>Double angle cut w/caps</td>
<td>$ 104</td>
</tr>
<tr>
<td>Full arc</td>
<td>$ 79</td>
</tr>
<tr>
<td>Notch</td>
<td>$ 84</td>
</tr>
<tr>
<td>Notch and fill</td>
<td>$ 147</td>
</tr>
<tr>
<td>Rip length</td>
<td>$ 21</td>
</tr>
<tr>
<td>Bevel cap w mini clip</td>
<td>$ 177</td>
</tr>
<tr>
<td>Bevel cap w/2 mini clips</td>
<td>$ 243</td>
</tr>
<tr>
<td>Bevel top mount end splash</td>
<td>$ 193</td>
</tr>
<tr>
<td>*Profiled end cap deck and b/s</td>
<td>$ 472</td>
</tr>
<tr>
<td>*Profiled end cap deck only</td>
<td>$ 407</td>
</tr>
<tr>
<td>*Profiled end cap bar (2 corners)</td>
<td>$ 459</td>
</tr>
<tr>
<td>*Profiled end splash-adjustable</td>
<td>$ 245</td>
</tr>
<tr>
<td>*Set on end splash</td>
<td>$ 245</td>
</tr>
<tr>
<td>Solid Core - per sq. ft.</td>
<td>$ 4</td>
</tr>
<tr>
<td>Brown Backer - per sq. ft.</td>
<td>$ 3</td>
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*These accessories for Style 21 & 22

### Related items

<table>
<thead>
<tr>
<th>Item</th>
<th>Suggested Retail Price</th>
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<tbody>
<tr>
<td>Seam fil</td>
<td>$ 15</td>
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<tr>
<td>Form fil (includes ship direct)</td>
<td>$ 61</td>
</tr>
<tr>
<td>Grommet, beige, 1.75&quot; bore</td>
<td>$ 11</td>
</tr>
<tr>
<td>Grommet, beige, 2.5&quot; bore</td>
<td>$ 11</td>
</tr>
<tr>
<td>Adhesive, 16oz spray can</td>
<td>$ 46</td>
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<tr>
<td>Adhesive, flammable contact, 5 gal.</td>
<td>$ 248</td>
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<tr>
<td>Melamine, 1S white, 4x8x3/4&quot;</td>
<td>$ 92</td>
</tr>
<tr>
<td>Melamine, 2S white, 4x8x3/4&quot;</td>
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<tr>
<td>Particle Board, 4x8x3/4,1/2,5/8</td>
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<tr>
<td>Pull up bolt</td>
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<tr>
<td>Laminate Angled Brace</td>
<td>$ 354</td>
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<tr>
<td>Steel Brace, 21&quot;x 15&quot; white</td>
<td>$ 53</td>
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</table>
## Laminate Sheet Goods

### Pricing per sq. ft.

<table>
<thead>
<tr>
<th></th>
<th>Suggested Retail Price $/sq. ft.</th>
<th>Dealer cost $/sq. ft.</th>
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<tbody>
<tr>
<td><strong>Wilsonart</strong></td>
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</tr>
<tr>
<td>-60 &amp; -38 finish</td>
<td>$5.45</td>
<td>$3.12</td>
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<tr>
<td>-1, -7, -12, -18, -22, -52, -78, -90, -X, -HW</td>
<td>$6.52</td>
<td>$3.73</td>
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<tr>
<td>-HD (deepstars)</td>
<td>$8.91</td>
<td>$5.09</td>
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<tr>
<td>Freight options:</td>
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<td></td>
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<tr>
<td>Our truck</td>
<td>drop charge</td>
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<tr>
<td>UPS Direct</td>
<td>$52.50</td>
<td>$30.00</td>
</tr>
</tbody>
</table>

| **Formica**      |                                  |                      |
| All - 43 or 58   | $4.72                            | $2.70                |
| Microdot & Sculpted, MC, SP | $5.18 | $2.96 |
| All - 34, 42, 46, 77, RW, RD, NG (not 180fx) | $6.43 | $3.68 |
| All 180 FX       | $7.66                            | $4.38                |
| Jonathan Alder Collection -58 | $6.43 | $3.68 |
| Jonathan Alder Collection -90 | $6.92 | $3.96 |
| Freight options:|                                  |                      |
| Our truck        | drop charge                      |                      |
| UPS Direct       | $52.50                           | $30.00               |

| **Nevamar**      |                                  |                      |
| -T, -E, -N, -V, -D finish | $6.08 | $3.48 |
| CR, CV, B, BG, BF, S, Z, PV finish | $7.12 | $4.07 |
| Freight options:|                                  |                      |
| Our truck        | drop charge                      |                      |
| UPS Direct       | $61.25                           | $35.00               |

| **Pionite**      |                                  |                      |
| N                | $4.56                            | $2.61                |
| G, J, L, C, W, Z, H, U | $5.33 | $3.05 |
| V, R             | $5.94                            | $3.40                |
| Freight options:|                                  |                      |
| Our truck        | drop charge                      |                      |
| UPS Direct       | $61.25                           | $35.00               |
## Pricing

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<td>Strainer</td>
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<td>Disposal Flange</td>
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Vanguard Stock Colors
Noon cut off 1.5 days prior to delivery day

LISTED IN CATALOG (both color and finish required)
Level 1, 2, 180fx & Deepstar Colors
Tuesday noon cut off, add 1 week, deliver next truck

NOT LISTED IN CATALOG but LAMI IS AVAILABLE IN THIS FINISH
Level 3 & 4 Colors
Tuesday noon cut off, add 2 weeks, deliver next truck

NOT LISTED IN CATALOG and LAMI IS NOT AVAILABLE IN THIS FINISH (this is a factory order to have a specific color made in a non-standard finish)
All Level Colors
Tuesday noon cut off, add 6 weeks, deliver next truck

Lead Times subject to schedule & product availability.
All orders will be confirmed via fax and include an expected ship date
Information

Order Form

FAX: 563-556-0832 – Vanguard

Please: (Circle One) Quote, Order, Order Mats Only.

P.O. # _______________

FROM: ____________________________
     your company
     ________________
     your town/City
     ________________
     your name

JOB NAME: ___________________

COLOR: ____________________
     # ________________

STYLE: ___________________
     (use a separate sheet for multiple colors or styles)

SHIPMENT: (circle one) VANGUARD TRUCK PICK-UP

KITCHEN DEPTH

BAR

CAB

VANITY DEPTH

ACCESSORIES EXAMPLE

ALL DIMENSIONS ARE TOP DIMENSIONS UNLESS OTHERWISE NOTED

Information

Order Form

FAX: 563-556-0832 - Vanguard

Please: (Circle One) Quote, Order, Order Mat'l's Only.

P.O. # ___________________________

Final Sizes On ______ date

FROM: ____________________
your company
_____________________
your town/city
_____________________
your name

JOB NAME: ____________________

COLOR: ____________________

name #_____________________

STYLE: ____________________

(use a separate sheet for multiple colors or styles)

SHIPPMENT: (circle one) VANGUARD TRUCK PICK-UP

How to Measure An Angled Countertop (fill in dimensions as indicated below)

A =
B =
C =
D =

1) FILL IN DIMENSIONS FOR A, B, C, D, AND OVERHANG ON EACH END.
2) A MINUS B MUST EQUAL C MINUS D TO CALCULATE ANGLE.

How to Measure An Angled Countertop (fill in dimensions as indicated below)

A & B =
C & D =

1) FILL IN DASHED LINES WITH EXISTING CABINET DIMENSIONS.
2) FILL IN DIMENSIONS FOR A, B, C, D, AND COUNTERTOP OVERHANG ON EACH END.
A must = B, C must = D

How to Measure A Diagonal Corner (fill in dimensions as indicated below)

A =
B =

1) FILL IN DASHED LINES WITH EXISTING CABINET DIMENSIONS.
2) FILL IN DIMENSIONS FOR A, B, AND COUNTERTOP OVERHANG ON EACH END.

If A and B are Not Equal, Then Cabinets Or Walls Are Not Square.

How To Measure an Out of Square Corner (Use Whichever Applies)

DISTANCE OUT OF SQUARE

If Over 90 deg. Defined As: Distance Over 90 deg. at Length

DISTANCE OUT OF SQUARE

If Under 90 deg. Defined As: Distance Under 90 deg. at Length

If over 90 degrees define as: **Distance** over 90 degrees at **Length**

![Diagram](image1)

If over 90 degrees define as: **Distance** under 90 degrees at **Length**

![Diagram](image2)
1) Fill in boxes with cabinet sizes.
2) A minus B MUST equal C minus D.
3) Fill in the overhang needed.
4) Depth of top must be the same.
1) Fill in boxes with existing cabinet sizes.
2) A must equal B.
3) C must equal D.
4) Fill in the overhang needed.
5) Depth of top must be the same.
1) Fill in all boxes with cabinet sizes.
2) Fill in the overhang needed.
3) Depth of top must be the same.

If A Does not equal B, then either cabinets and/or walls are out-of-square.

Questions to Answer:
Do we build tops square and the installer will scribe to fit?
Do we build tops out-of-square?
This custom top can be made to any specification. The specs. below will be used unless otherwise requested.

**Kitchen & Vanity top**

- 0-3/8" to 1-1/2" thick
- 3" thick

**Double edge bar**

- 1-1/2" thick
- Unfinished
- Up to 60" with no splice

**Single edge bar**

- 1-1/2" thick
- Unfinished
- Up to 60" with no splice
Custom Laminate Countertops

Square Edge

This is an all-laminate top that can be manufactured in any laminate color or type.

These tops are priced by the specific job, not per linear foot.

Please fax a sketch to Vanguard for pricing and lead time.

As always, for the best price and quickest lead time, choose one of Vanguard’s stock colors.
This custom top can be made to any specification. The specs. below will be used unless otherwise requested.
Custom Laminate Countertops

Bevel Edge

This is an all-laminate top that can be manufactured in any laminate color or type. A complementing colored bevel is often used.

These tops are priced by the specific job, not per linear foot.

Please fax a sketch to Vanguard for pricing and lead-time.

As always, for the best price and quickest lead-time, choose one of Vanguard’s stock colors.
Custom Laminate Countertops

Wood Edge Specifications

This custom top can be made to any specification. The specs. below will be used unless otherwise requested.

Kitchen & Vanity top

Double edge bar

Single edge bar

This is a laminate top with a solid wood front edge and solid wood backsplash top. This top can be manufactured in any laminate color or type.

These tops are priced by the specific job, not per linear foot. Please fax a sketch to Vanguard for pricing and lead-time. As always, for the best price and quickest lead time, choose one of Vanguard’s stock colors.

Choices that need to be determined for this style of top are:

Type:
- Hidden Seam
- Exposed Seam

Wood:
- Oak
- Maple
- Cherry
- Other

Profile
- Square
- Bevel
- Roundover
- Ogee
- Other

Reveal
- Regular
- Reveal

See next pages to determine which options are desired.
**Hidden Seam or Exposed Seam**

Hidden Seam is used to describe the edge style that the wood is first adhered to the core, and then the laminate is placed over both, hiding the seam between the core and the wood. This is the less expensive of the two methods, and is more structurally sound.

Exposed Seam is when the wood is applied to the core after the core is laminated. This exposes the full ¾” top edge of the wood, however also exposes the seam. This top is more expensive due to the labor-intensive process of adhering the wood after laminating.
Oak is by far the most commonly used wood and is in stock at Vanguard.

Other more expensive options readily available include maple and cherry, however any available type of wood can be specified.
Custom Laminate Countertops

Wood Edge

Profiles

Note: profiles can also be added to the bottom of the front edge if desired.

- **none or bevel**
  - none
  - #42-.25
  - #42-.375
  - #42-.5

- **ogee**
  - #80
  - #108
  - #102
  - #10

- **other**
  - #14
  - #8
  - #15
  - #25
  - #105

- **other**

- **roundover**
  (not available on hidden seam)
  - #98
  - #96
  - #44
  - #94
  - #95
  - #77
  - #37

877-556-7677  •  563-556-7600  •  fax: 563-556-0832  •  www.vanguardtops.com
Available only on Hidden Seam Style

Reveal refers to covering the front edge of the wood with laminate in addition to the top of the wood when using the Hidden Seam Style. When the profile is routed into the edge, the wood is “revealed” only in the profile area.
This custom top can be made to any specification. The specs. below will be used unless otherwise requested.

### Kitchen & Vanity top

- 1-1/2" edge
- 3-1/2" edge

### Double edge bar

- 1-1/2" edge
- 3" edge

### Single edge bar

- 1-1/2" edge
- Unfinished
This is a laminate top with a solid surface front edge only. This top can be manufactured in any laminate color or type. A complementing colored front edge is used.

These tops are priced by the specific job, not per linear foot. Please fax a sketch to Vanguard for pricing and lead-time. As always, for the best price and quickest lead-time, choose one of Vanguard’s stock colors.

Choices that need to be determined for this style of top are:

Laminate color

Manufacturer and color of solid surface: Vanguard is certified for and offers the following solid surface products:

- Corian
- Meganite
- Wilsonart Solid Surface
- Avonite
- LG Hi-Macs
- Formica Solid Surfacing

Profile

- Square
- Bevel
- Roundover
- Ogee
- Other

See next page to determine which profile is desired.
Note: profiles can also be added to the bottom of the front edge if desired.
This custom top can be made to any specification. The specs. below will be used unless otherwise requested.
Solid Surface Countertops

Custom Solid Surface

This is a total solid surface top with a solid surface front edge. This top can be manufactured in any color or type. A complementing colored accent stripe is commonly used on the front edge.

These tops are priced by the specific job, not per linear foot. Please fax a sketch to Vanguard for pricing and lead-time.

Choices that need to be determined for this style of top are:

Solid Surface color

Manufacturer and color of solid surface: Vanguard is certified for and offers the following solid surface products:

- Corian  [www.corian.com](http://www.corian.com)
- Meganite  [www.meganite.com](http://www.meganite.com)
- Wilsonart Solid Surface  [www.wilsonart.com](http://www.wilsonart.com)
- Avonite  [www.avonite.com](http://www.avonite.com)
- LG Hi-Macs  [www.lghi-macs.com](http://www.lghi-macs.com)
- Formica Solid Surfacing  [www.formica.com](http://www.formica.com)

Profile

- Square
- Bevel
- Roundover
- Ogee
- Other

See next page to determine which profile is desired.
Solid Surface Countertops

Custom Solid Surface

Profiles

Note: profiles can also be added to the bottom of the front edge if desired.

- **none or bevel**
  - None
  - #42-.25
  - #42-.375
  - #42-.5

- **ogee**
  - #80
  - #108
  - #102

- **other**
  - #14
  - #8
  - #15

- **other**
  - #25
  - #105

- **roundover**
  - #98
  - #96
  - #44
  - #94
  - #95
  - #77
  - #37

Freight Charges

Vanguard Truck on Regular Scheduled Truck runs:
Call for current drop charge

Vanguard Truck on Special deliveries:
Call for quote

UPS Direct laminate:
See page 25

UPS from Vanguard:
Minimum of $20 carton and shipping charge, based on weight, size, and
destination. Call for quote

USPS Priority Mail:
$10
For items less than 2 lbs. and small enough to fit in a 1.5” x 5” x 8.5” box
or a letter size envelope.

Pick up at Vanguard:
No charge
Pick up hours are 7am – 3:15pm, M-F
Regular Scheduled Truck Runs

Mondays: West Run.
- North border including Hwy 3
- South border including Hwy 151 to Cedar Rapids, Hwy 1 to Iowa City & West on I-80, including Wyoming, IA
- East border Dubuque
- West border Hwy 14

Tuesdays: North Run.
- North border Minnesota border
- South border not including Hwy 3
- East border Dubuque/Mississippi River including Prairie du Chien, WI
- West border Interstate 35 including Clear Lake

Wednesday: WI/ North IL Run.
- North border includes Patch Grove, Lancaster, Platteville, WI
- South border Hwy 20 including Hanover and Pearl City, IL
- East border includes Stockton, Warren, IL
- West border Dubuque/Mississippi River

Fridays: South Run.
- North border including Hwy 52 in IL, points south of 151 in IA
- South border includes Burlington IA area
- East border is Mississippi River including points to Morrison and Lanark IL
- West border approx. Iowa City, IA
Straight countertops with assembled splice can be no longer than 168” unless being picked up.

L Shapes and U shapes **maximum** sizes are below in chart:

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<th>Short Leg</th>
<th>Long Leg</th>
<th>Short Leg</th>
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<tr>
<td>L Shape</td>
<td>65”</td>
<td>0-164”</td>
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<tr>
<td>L Shape</td>
<td>62”</td>
<td>164.1-168”</td>
<td>N/A</td>
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<td>U Shape</td>
<td>65”</td>
<td>0-164”</td>
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<tr>
<td>U Shape</td>
<td>62”</td>
<td>164.1-168”</td>
<td>62”</td>
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Vanguard Countertops Inc.
LIMITED ONE YEAR WARRANTY

Vanguard Countertops Inc. (Vanguard) warrants to the consumer its products manufactured by Vanguard against defects in materials and workmanship, as determined by Vanguard, for a period of 1 (one) year. This warranty does not cover any causes of malfunction other than defects in materials and workmanship, such as malfunctions caused by, but not limited to, misuse, abuse, accident, modification, improper installation, chemicals, extreme temperatures, moisture or usual and customary wear. This warranty does not cover any gloss or polished finishes.

Exclusive remedy under this warranty: Vanguard, the manufacturer, shall be liable only for the repair or replacement, as the manufacturer may elect, of any Vanguard product returned to manufacturer, with transportation charges prepaid, if examination shall prove to manufacturer’s satisfaction that the unit is defective in material or workmanship.

Vanguard will send a replacement product to the consumer for a Shipping and Handling Fee currently in effect. This warranty specifically does not include costs for removal of the defective product or installation of the replacement. If the defective product has been discontinued, Vanguard reserves the right to replace the defective product with a comparable product currently manufactured. There is no guarantee of full interchangeability offered, and the warranty does not apply to a discontinued product if at Vanguards’ discretion a comparable product is not available.

To obtain a replacement under this Limited Warranty, consumers must return the defective product, to:
Vanguard Countertops Inc.
1300 Synergy Ct.
Dubuque, IA  52002

A written representation of the nature and cause of the defect must be enclosed with the returned defective product.

ALL WARRANTIES IMPLIED BY STATE LAW, INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY LIMITED AS SET FORTH ABOVE. However, some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you. WITH THE EXCEPTION OF ANY WARRANTIES IMPLIED BY STATE LAW AS HEREBY LIMITED, THE FOREGOING EXPRESS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, WHETHER ORAL, WRITTEN, EXPRESS, OR IMPLIED. VANGUARDS’ WARRANTY OBLIGATIONS AND CONSUMER’S REMEDIES HEREUNDER ARE SOLELY AND EXCLUSIVELY AS STATED HEREIN. IN NO EVENT SHALL VANGUARD BE LIABLE FOR ANY LOSS OF REVENUE OR PROFITS, LOSS OF USE OF EQUIPMENT, OR OTHER CONSEQUENTIAL OR INCIDENTAL DAMAGES RESULTING FROM THE USE, INSTALLATION, PERFORMANCE, OR FAILURE OF IT’S PRODUCTS. However, some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that may vary from state to state.
TOLERANCES OF COUNTERTOPS:

TOPS MUST BE WITHIN + OR - 1/16" OF THE NOMINAL DIMENSION. THIS DIMENSION IS MEASURED PRIOR TO ATTACHING END CAPS IF ANY ARE REQUIRED. ALL SPLICED COUNTERTOPS WILL BE MATCHED UP SO THAT THE DIFFERENCE BETWEEN THE TWO TOPS IS NOT GREATER THAN .015".

QUALITY ISSUES:

IN THE EVENT A CUSTOMER NOTIFIES VANGUARD WITH A QUALITY PROBLEM THE FOLLOWING PROCEDURE WILL BE USED:

1) DETERMINE IF VANGUARD PROVIDED THE PRODUCT. IF YES, CONTINUE. IF NO, STOP HERE.

2) DETERMINE IF THE PRODUCT IS WITHIN THE WARRANTY PERIOD (ONE YEAR FROM DATE OF INVOICE). IF YES, CONTINUE. IF NO, STOP HERE.

3) DETERMINE IF A SUPPLIER CAUSED THE PROBLEM TO VANGUARD (EX. FORMICA, W-ART, H.K. ETC.) AND NOT BY THE MANUFACTURING PROCESS OF VANGUARD. IF THIS IS THE CASE, CONTACT THE SUPPLIER TO DETERMINE HOW TO HANDLE THE PROBLEM AND NOTIFY THE CUSTOMER ACCORDINGLY.

IF THE PROBLEM IS SUSPECTED TO BE A VANGUARD MANUFACTURING PROBLEM CONTINUE.

4) THE CUSTOMER HAS TWO CHOICES:

A) RETURN THE PRODUCT TO VANGUARD FOR DISPOSITION OF THE PROBLEM, AND INFORM CUSTOMER.

B) VANGUARD WILL RE-MANUFACTURE THE ALLEGED DEFECTIVE PRODUCT AND INVOICE AS USUAL. UPON RECEIPT OF THE ORIGINAL PRODUCT A DISPOSITION WILL BE MADE: UPON RECEIPT OF PRODUCT

1) IF THE DEFECT IS DETERMINED TO BE WARRANTABLE (A MANUFACTURER’S DEFECT) FULL CREDIT WILL BE GIVEN.

2) IF THE DEFECT IS DETERMINED TO BE NON-WARRANTABLE, THE INVOICE WILL STAND AS ISSUED.

3) IN ANY EVENT VANGUARD IS NOT RESPONSIBLE FOR INCIDENTAL CHARGES. (INCIDENTAL CHARGES INCLUDE, BUT ARE NOT LIMITED TO: EXTRA LABOR, REMOVAL OR INSTALLATION).
Order form for Sample Chips, Chains, and Brochures

DATE OF REQUEST  _________________
DEALER:  ___________________________________________________________
SEND ATTN:  ___________________________________________________________

Quantity

☐ SET OF VANGUARD STOCK CHIPS

☐ FULL LINE CHAIN--FORMICA (1-800-formica)

☐ FULL LINE CHAIN--PIONITE (1-800-PIONITE)

☐ FULL LINE CHAIN--WILSONART (1-800-433-3222)

☐ FULL LINE CHAIN--NEVAMAR (1-800-638-4380)

REQUESTING    ___ LARGER SAMPLE or   ___REPLACEMENT CHIPS FOR WALL BOARD:

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Vanguard manufacturers a line of European style cabinets. We call it our Premium line of cabinets because of the high quality materials, hardware and craftsmanship that goes into them.

This type of cabinet is traditionally used in commercial settings, but they certainly would be at home in any residence where there is a need for a high quality, rugged, and European styled cabinet.

A listing of the common cabinet construction items found in all of our cabinets is shown below:

Cabinet construction:

1) Flush Overlay with melamine, plastic laminate, or wood veneer outer surfaces and white melamine interior surfaces.
2) ¾” thick melamine board that exceeds ANSI A208.1 1999 Class M-2 used throughout.
3) Tops, sides, back and bottom doweled and glued.
4) Solid back – ¾” thick.
5) 32mm hole system for adjustable shelves.
6) PVC or plastic laminate edging on doors and drawers.
7) Epoxy coated metal drawer system with 100 lb. rated slides
8) Adjustable legs on base cabinets
9) 96mm (approximately 4”) center-to-center dull chrome wire pulls
10) Bumpers on doors and drawers
11) Removable toe kicks

Vanguard is a custom cabinet manufacturer. Hardware, materials, specifications and dimensions can be changed from those listed.

We make a lot more products than those shown in this catalog. Please call or fax your specifications/drawings to us and we will be happy to provide a quote.

Please refer to the quote checklist at the end of this section. This will help us minimize the time required to get you an accurate quote.
Benefits of Vanguard’s Premium line of Commercial Cabinets

- Easy to level adjustable legs.
- No shims to slip and move with vibration resulting in a racked cabinet.
- Adjustable legs allow for plumbing, HVAC, and wire management under the cabinets.
- Detachable toe kick prevents water damage to cabinet box in the case of water on the floor.
- Solid backs in the uppers allow for fastening capabilities anywhere in the back of the box.
- Because of the “legs” on the cabinet, your accountant may consider it “moveable” and not an integral part of the building. Therefore it would qualify as furniture or equipment and not real estate. Furniture and equipment would have either a 5 or 7-year depreciable life, whereas real estate has a 39-year life. Owners should consult their accountant for specifics.
The width, height and depth dimensions can be varied as required.

Bottoms of all wall cabinets will be finished, unless indicated otherwise.

Unless otherwise requested, the following will be used to determine the number of shelves in each wall cabinet:

- Up to (and including) 18" tall – 0 shelves
- Between 18" and (including) 24" tall – 1 shelf
- Between 24" and (including) 36" tall – 2 shelves
- Between 36" and (including) 42" tall – 3 shelves
The width, height and depth of these base cabinets can be varied as required.

The number of drawers will equal the number of doors unless otherwise requested.

The number of doors per cabinet will be as shown below unless otherwise requested.

Up to and including 18” wide - 1 door
Greater than 18” wide - 2 doors
4 DRAWER BASE

The width, height, depth and number of drawers can be varied to meet requirements. The size of the drawer fronts will change as the cabinet height and/or the number of drawers changes.
The bottom drawer in the 3-drawer file is a file drawer, the other two are standard drawers. Both drawers in the 2-drawer file base are file drawers.

These are Vanguard’s standard cabinet dimensions for desk height file drawers. The width, depth and height can be varied from those listed depending on requirements.
The width, height and depth dimensions can be varied as required.

Unless otherwise requested, the following will be used to determine the number of adjustable shelves in each wall cabinet:

- Up to (and including) 18” tall – 0 shelves
- Between 18” and (including) 24” tall – 1 shelf
- Between 24” and (including) 36” tall – 2 shelves
- Between 36” and (including) 42” tall – 3 shelves
The width, height and depth dimensions can be varied as required.

The number of false fronts will equal the number of doors unless otherwise specified.

The number of doors per cabinet will be as shown below unless otherwise specified.

Up to and including 18” wide - 1 door
Greater than 18” wide - 2 doors
Cabinet height, width and depth can vary from the dimensions shown. The number of doors can also be changed as required.

The number of doors per cabinet will be as shown below unless otherwise requested.

Up to and including 18” wide - 1 door
Greater than 18” wide - 2 doors
The width, height and depth dimensions can be varied as required.

Unless otherwise requested, the following will be used to determine the number of adjustable shelves in each wall cabinet:

- Between 36” and (including) 42” tall – 3 shelves
- Between 42” and (including) 60” – 4 shelves
- Greater than 60” – 5 shelves
Cabinets

Vanguard Stock Hardware and Colors/Patterns

**Melamine**
Duramine by Georgia-Pacific
Oxford White W811
or equivalent

**Plastic Laminate**
See section M for stock laminate

**Edging**
0.5mm PVC

**Hardware**
Hinge – Grass Nexis 110 degree self-closing concealed
Slides – Grass Zargen drawer system,
Pulls – 96mm center-to-center dull chrome wire pull
Base Cab Supports – height adjustable legs
Toe Kicks – Removable, Clip-on
Cabinets

Optional Upgrades

**Hardware**

Hinges: 125 degree opening angle, concealed self closing
170 degree opening angle, concealed self closing
G* Force controlled closing device

Drawer Slides: Full Extension (standard on file drawers)

Pulls: any pull; just let us know your requirements

**Edging**

Plastic laminate
1mm PVC
2mm PVC
3mm PVC

**Colors/Patterns**

Melamine
All colors and patterns from Panolam & Duramine
Custom colors available in larger quantities

Plastic Laminate
All colors and patterns from Wilsonart, Formica, Pionite, and Nevamar.

Wood Veneer
Most species available, ships unfinished
In order to minimize the time required to return an accurate quote to you, the following checklist is provided for your use.

1) Cabinet layout.
2) Dimensions for the width, height, and depth of each cabinet.
3) Label any finished ends (or backs) on the cabinets.
4) Color of exterior melamine, laminate, or wood veneer.
5) Drawers that are file drawers should be indicated.
6) Door and drawer edging required.
7) Location and dimensions of all fillers, if needed.
8) Open shelf unit’s interior color.
9) Deviations required from the standard hardware, if applicable.
10) Deviations required from the standard for the number of shelves or drawers, if applicable.
11) Your fax and phone number.

Once this information has been assembled, fax to Vanguard at 563-556-0832.

We will fax a quote back to you as quickly as possible.
Models: Karran sinks go to www.karran.com

Colors: Composite sinks come in two colors: white and bisque and Edge sinks are stainless steel.

Lead Time: The lead time of your top will not be negatively affected by adding a Karran sink, unless it is a stock top order. Stock orders with sinks will have the same lead-time as a level 1 color.

Warranty: Karran offers a 50-year warranty on the composite sink itself. Karran offers a 25-year warranty on the stainless steel sink itself. The tops, along with the bond between the sink and the top hold a one-year warranty from Vanguard. If the sink itself has a problem after one year, and before year 50, Karran will replace or repair the sink and provide $300 toward installation of the new sink. The removal of the damaged sink and installation of a new sink is very difficult and well in excess of $300. Additionally, if the laminate edge is damaged either by the homeowner or in the removal process, a drop in sink with a lip must be installed or the top must be remade, adding to the cost. Additionally, the warranty does not provide any reimbursement for removal and reinstallation of the tops, the plumbing, or any transportation or incidental costs.

Chips: The Karran sink to be quite difficult to chip, mark, or damage. However, the laminate edge where the lami meets the sink is still laminate and susceptible to chips. If for example a homeowner dropped a canned food and it landed in the sink, we would expect no damage. Additionally, Karran offers a chip repair kit to fix chips in the sink. However, if the can hit the edge, a chip could occur. Removal of this chip is difficult at best. Sanding the edge back to remove the chip will work for very small chips. Bigger chips might require too much material being removed from the sink sidewalls which is 3/16” and could weaken the sink. Larger chips would require the top and the sink both be replaced, or a drop in sink with a rim be installed to cover the chip.

Raised Edge: In our experience we have noticed a slight bump or raised edge as the laminate over particleboard transitions to lami over the sink lip. The bump is very slight and most detectible at the corners. It is slightly visible in the right light and angle, and worse on certain colors and glossier finishes that telegraph the core changes. We have refined our production procedures to minimize the slight bump to .030” or less, but the discerning homeowner may feel it or see it in the right light. Our sample display from Karran has the same slight bump on it, which came from the factory. This bump is minimal, as you will see with your first order, but we felt the need to mention it. Tops with sinks will not be returnable for this reason. Please inform your customer of this situation. Tops with sinks will not be returnable for this reason.

Order With Confidence: We feel it necessary to mention the above so you are fully informed, however, to date we have thousands of Karran sinks in the field dating back to 2004 and we have had only a few problems. This is an excellent product that we at Vanguard have put in our own homes.
MINIMUM CAPPED END OVERHANG FOR VARIOUS RADIUS CORNERS ON POSTFORMED TOPS

<table>
<thead>
<tr>
<th>RADIUS</th>
<th>MIN. CAPPED END OVERHANG</th>
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<tr>
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